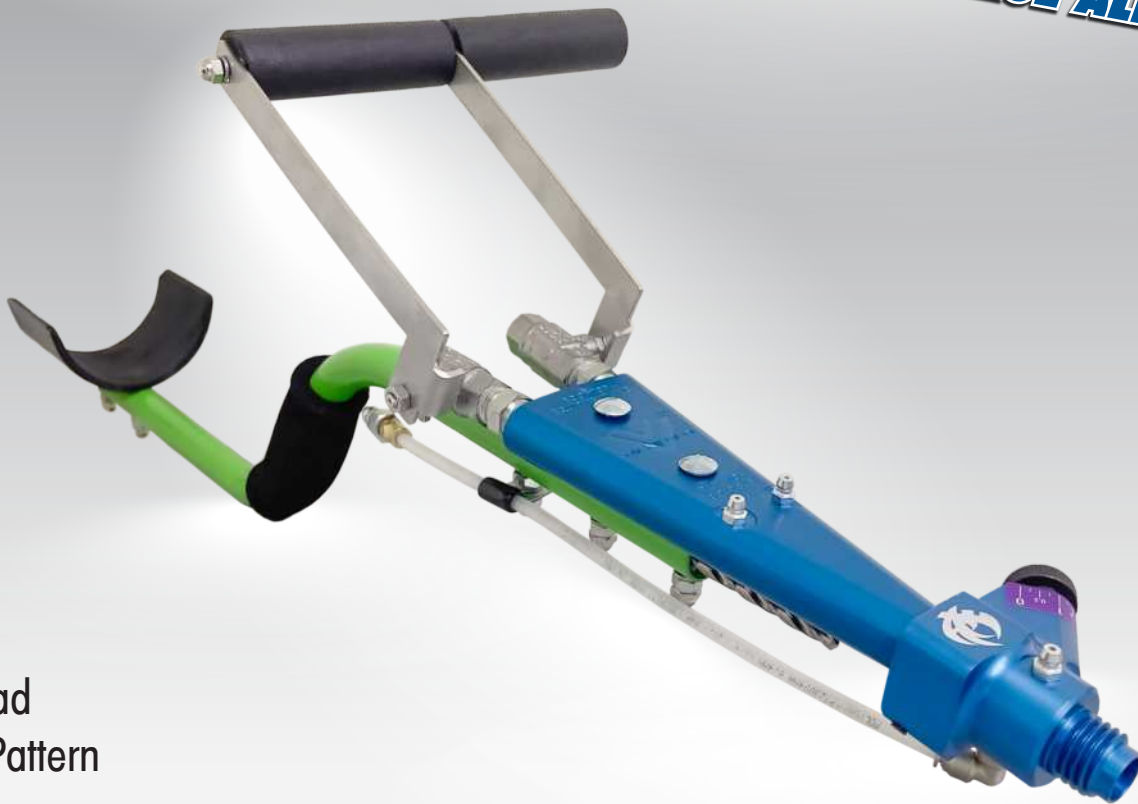


VEE-AIR^{ONE}SP

STATIC BEAD, SPLATTER, FULL SPRAY + AIR-PURGE ALL IN ONE



- Static Bead
- Splatter Pattern
- Air-Purge
- Instructions
- Troubleshooting

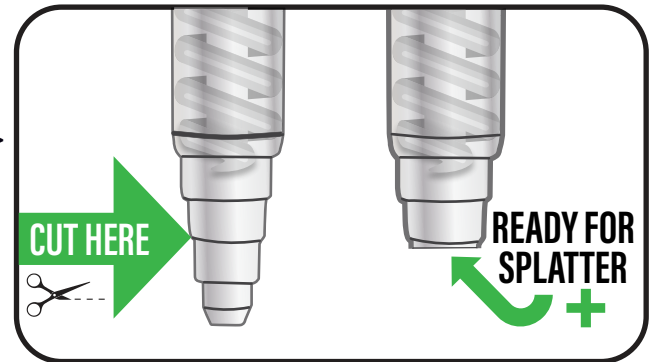
Just The Tip... That's All You Need!



SPRAY PATTERNS, AIR-PURGE TIPS & REMINDERS:

VEE-AIR-1SP SPLATTER PATTERN:

- 1.) Cut the tip of Static Mixing Nozzle if "Stepped" or "Pencil-Pointed" ->
- 2.) Then, let air flow through tip only.
- 3.) Then, slowly begin "feathering in material."

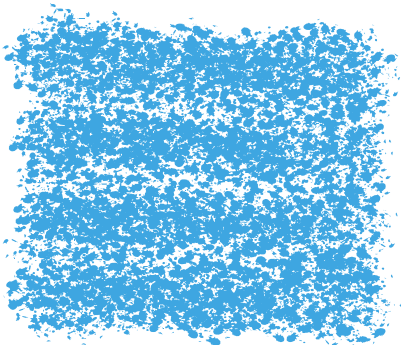


FULL SPRAY PATTERN: When using Vee-Air 1SP for Full Spray, use "stepped" or "pencil-pointed" Static Mixing Nozzle with more air-flow and low A+B material pressure to get a nice aerosolized type of full-spray pattern.

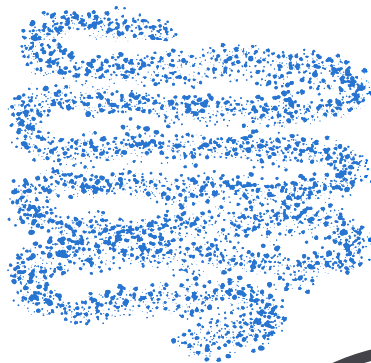
STATIC BEAD: Always remember to "SLOWLY" pull down on Manifold arm of your Applicator Gun to begin feathering in your A+B material, ensuring minimal material gets wasted or creates unnecessary messes on the job.

AIR-PURGE, CLEANING & KEEPING TIP and LINES FREE & CLEAR: Hold VEE-AIR Gun with Static Mixing Nozzle Tip pointed toward the ground. *ALWAYS* let the air flow through the gun for 15-20 seconds before & after runs of spraying material to ensure that the Gun and A+B lines don't get clogged.

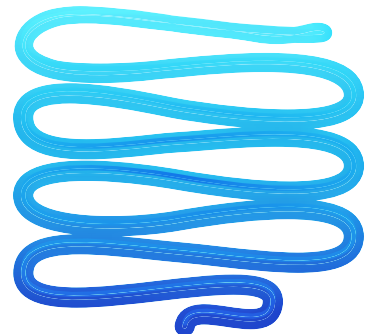
FULL SPRAY



SPLATTER



BEAD



AIR PURGE





Blocked Spray Flow?

Clean Blocked V-Manifold or VA1SP Tip with Magnetic Cleaning Tool (any Allen Key will work as well):

Twist the Magnetic Hand Tool inside both thread ports of Vee Air-1^{SP} Tip, as well as Air-Valve by simply unscrewing Knob.



ALWAYS Grease Gun, Tip, and Threads!

STEP 1: Inject Lithium Grease into Both Grease-Ports of Static V-Manifold Applicator Gun.

STEP 2: Always Grease the Ports on the V-Manifold at the start of a new day of spraying.

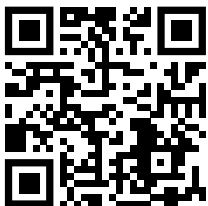
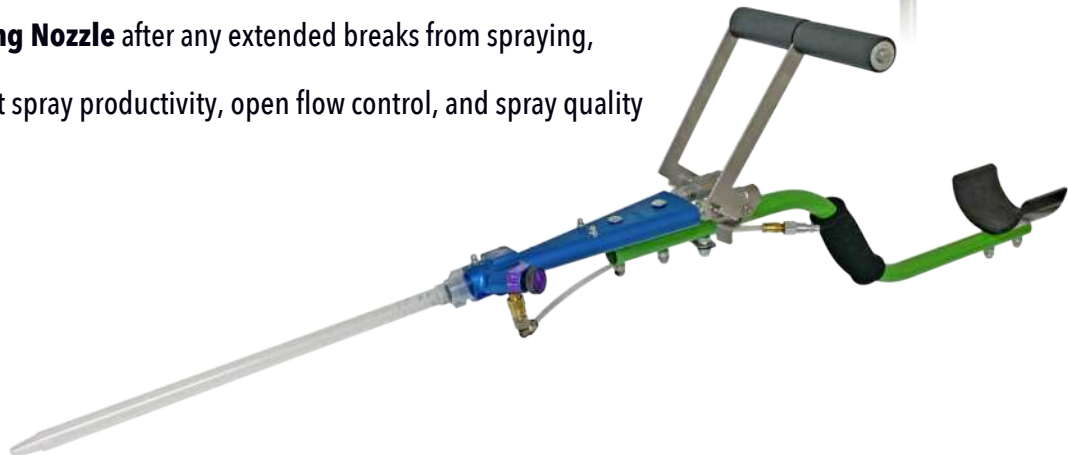
- A.) Always Grease inside ALL Threads of VA1-SP Tip in addition to V-Manifold.
- B.) Unscrew Air-Valve Knob and Grease the Air Valve-Stem Threads with White Lithium Grease.
- C.) Grease the Port on top of VA1-SP Tip and the Mounting Threads where V-Manifold Gun attaches.

STEP 3: Slowly turn VA1-SP Air-Valve Knob and let air flow through the system while V-Manifold is still closed.

- A.) Slowly pull down the V-Manifold handle to get A+B product flowing through Static Mixing Nozzle.
- B.) Begin feathering in your material & Adjust Pump Controls where Necessary.

Problem With Static Mixer Flow?

***Always Use a Fresh NEW Static-Mixing Nozzle** after any extended breaks from spraying, or overnight downtime to ensure the best spray productivity, open flow control, and spray quality from your VA1-SP setup.





AMPED
EQUIPMENT

"SUPERCHARGE YOUR SPRAY PRODUCTIVITY"

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"Patriot Jr. Troubleshooting Manual"

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