

ENPOCO-PAK

ENPOCO-PAK INSTALLATION DETAILS FOR RE-ROOFING, ROOF-OVER AND NEW ROOF CONSTRUCTION

ULRD SERIES DRAINS:

May be used with all BUR and single ply systems. Compatibility of single ply membranes or bonding adhesives with PVC and ABS plastics should be determined by the membrane manufacturer and end user.

LARGE ROOF DRAIN FUNCTION:

Recommended for installation in flat or sloped roof areas of steel, wood, precast concrete or gypsum decks.

INSTALLATION INFORMATION

ENPOCO-PAK INSTALLATION INFORMATION SHOULD BE READ BEFORE PROCEEDING TO INSTALL DRAIN.

1 FLASHING ATTACHMENT

Install single ply membrane, soft copper, lead or BUR felt flashing between clamping ring and drain flange.

2 PVC 4" (102mm) CONNECTOR

When joining ABS and PVC plastic together, the use of an all purpose cement is required. Under all conditions proper drying of PVC connector to drain is required before attaching the XJ coupling.

3 ACCESSORY TIGHTENING PROCEDURE

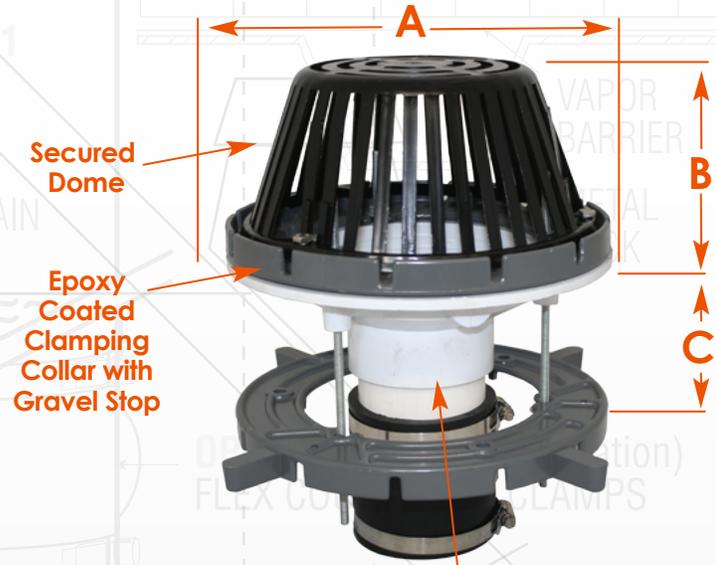
Use a maximum of 60" lbs. of torque to tighten coupling bands and use care when securing clamping ring and underdeck clamp. Excessive tightening not required.

4 COUPLING HOOK-UP

Will attach to Schedule 40 DWV plastic or No hub cast iron drain line.

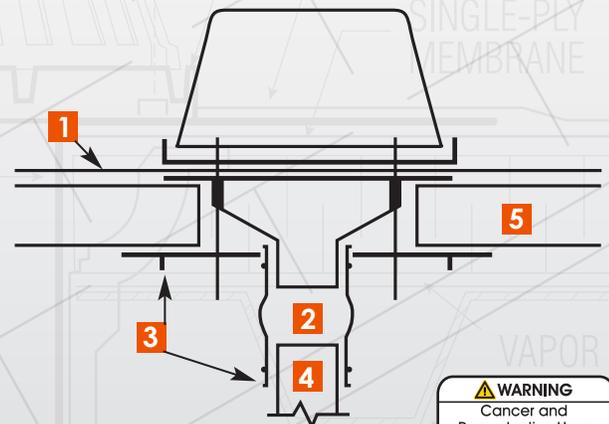
5 SPECIAL NOTE

Wet or damaged insulation or insulation with low compressive strength should be removed around drain flange seating area and replaced with insulation having a minimum compressive value of 25 PSI - this rating or higher should apply to all of the above roofing conditions. Drain should have insulation tapered to it, allowing complete drainage through weep holes of clamp device.



Solvent Weld Connection for 3" or 4" PVC or ABS Sch. 40DWV (Optional SDR35 Adapter Available)

Drain Pipe Size	Option A	Option B	Option C
3" 76mm, 4" 102mm	10.25" 260mm	5" 127mm	3.25" 83mm
6" 152mm	11.75" 298mm	5" 127mm	5" 127mm



WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov

PVC Coating Only