

# Q Dek 2040

## Technical Data Sheet



### Membrane Adhesive

#### Preparation

**QD2400** is designed as a portable, self-contained spray system for field or shop applications.

- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

#### Canister Storage/Change Over

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. OR if you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

### Benefits

- High Tack
- Fast Dry
- Fast Application
- Doesn't fly-away like urethane
- Portable
- Good temperature resistance

### Available Containers



22 ltr

### Disclaimer:

Q Dek have taken care to ensure that the information provided in the literature is correct and up to date. However, it is not intended to form any part of a contract or provide a guarantee.

Please contact Q Dek to check whether there have been any changes to the information since literature publication.

Please ensure you have read the hazard labels and material safety data sheet before using this product

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Total Solids	30-36%
VOC Content	75 g/L
Color	Red
System Flammability	Flammable Adhesive, Non-Flammable Propellant
Solvent System	Methyl Acetate
Dry Time	2-4 mins dependent on humidity
Open Time	Long
Shelf Life	18 months from date of manufacture

#### Important Notes

##### Storage and handling:

- Consult Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

#### Application Tools

- Hoses: M130-12 (12') or M130-18 (18')
- Spray Guns: M120 Adj. Spray Gun or M125 18" Wand Adj. Spray Gun
- Spray Tips: 11001B 4" - 17" Med/High Build Adj Spray Pattern or 11002B 5" - 22" High Build Adj Spray Pattern