

INSTRUCTIONS FOR APPLYING TWO PART ADHESIVE

The patented V-Manifold is constructed with simple straight flow paths to allow a free flowing stream of liquid components for 2 part adhesive application. Straight flow paths allow for less down time. No need to disconnect hoses to restore flow interruption. Quickly remove clogs with provided 12" drill bit. Fewer mixing tip changeouts.



STANDARD V-MANIFOLD

<u>Setup</u>

- 1. Connect hoses and fittings to V-Manifold
- 2. Lubricate V-Manifold threads and attach mixing tip
- 3. Open ball valves to begin flow

<u>SHUT DOWN</u>

- 1. Turn off power to adhesive cart
- 2. Close ball valves
- 3. LEAVE MIXING TIP ON

<u>resume</u>

- 1. With power off remove old mixing tip
- 2. Open ball valves
- 3. To ensure flow insert drill bit into manifold



<u>Setup</u>

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- 2. Lubricate V-Manifold threads and attach mixing tip
- 3. Open ball valves to begin flow

<u>SHUT DOWN</u>

- 1. Turn off power to adhesive cart
- 2. Remove mixing tip
- 3. Open ball valves to relieve system pressure
- 4. Close ball valves
- 5. Clean manifold threads
- 6. Grease zerk fittings and threads

<u>resume</u>

- 1. Open ball valves, dispense grease into container
- 2. Insert drill bit into manifold to clean as needed
- 3. Close ball valves and attach mixing tip

<u>SAFETY NOTICE</u>

Always wear safety goggles and gloves when using the V-Manifold. Never point the V-Manifold at, or near, people. Ensure that you, and those around you, are aware of the hoses to avoid tripping. Read and comply with all safety labels and safety manuals for products used with this device.





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SETUP

- 1. Connect fluid hoses using appropriate fittings
- Connect air hose to the Quick Connect 2.
- Lubricate V-Manifold threads and attach mixing tip 3.
- 4. Open ball valves to begin flow

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- Close ball valves 1.
- Turn on both air valves to push material out of mix-2. ing tip
- Close air valves, and leave ball valves closed until 3. ready to start again

RESTART

- 1. Replace mixing tip as needed
- Open ball valves to begin flow 2.

SHUT DOWN

- 1. Turn off power to adhesive cart
- 2. Remove mixing tip
- Open ball valves to relieve system pressure 3.
- 4. Close ball valves
- 5. Turn on both air valves to push material out of manifold
- 6. Clean manifold threads
- Grease zerk fittings and threads 7.

RE<u>SUME (AFTER SHUTDOWN)</u>

- Open ball valves, dispense grease into container 1.
- Insert drill bit into manifold to clean as needed 2.
- Close ball valves and attach mixing tip 3.

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